



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

5088900

D5152-7

Job Sheet 179852



Part No: D5152-7

Job Qty: 40 ea

Part Name: Aft Step Post



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-01-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		6/29/18	0.00	0.00	Start Up Machining-3		M.P. 18/07/04
100	Doosan	40 pcs		6/29/18	0.00	4.06	Doosan		M.P. 18/07/04
110	QC	40 pcs		6/29/18	0.00	0.00	QC2 Machining-3		M.P. 18/07/04
120	QC	40 pcs		6/29/18	0.00	0.00	QC8 Machining-3		M.P. 18/07/04
150	Packaging	40 pcs		6/29/18	0.00	0.00	Packaging3-2		JYC 18/07/04
170	QC21-SA	40 Ea		6/29/18	0.00	0.00	QC21		DAS 21 JUL 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304RO.750	304 SS Roundbar .750	1 ft (.025 ea)	90-Start up Operation	5033397

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304RO.750	1	45	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Step Post	1.300Inches ± 0.130	1.300 1.430 1.170	Radius	
2	Aft Step Post	0.060Inches ± 0.030	0.060 0.090 0.030		
3	Aft Step Post	45.0Degrees ± 0.5	45° 45.5 44.5		
4	Aft Step Post	0.200Inches ± 0.030	0.200 0.230 0.170		
5	Aft Step Post	0.725Inches + 0.008 - 0.001	0.725 0.733 0.724		

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION				AGAINST DEPARTMENT/PROCESS				Completed By													
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐				Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐				Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐				Engineering ☐ Quality ☐ Other ☐				MRB (QS1042) Approval	
NCR No. _____		Suspected Unapproved				QTY Effective :				Disposition		Lead hand / Supervisor Approval Verification				QC / QA Coordinator Approval							
Date : _____		Step #: _____				QTY Effective :				Disposition				Completed By									
Description Work Order Deviation																							

FAULT CATEGORY																	
Power Loss/Surge ☐ Positioned Wrong ☐ Folio/Program ☐ Outside Dimensions ☐ Grain ☐ Over/Under tolerance ☐ Weld ☐ Part Incorrect ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Out of Sequence ☐ Part Moved ☐ Off-set ☐ Drawing ☐ Mislabeled ☐ Finish ☐ Fit/Function ☐ Misread ☐ Misaligned/off center ☐ Turning Sequence ☐																	

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Date: 07/04/18



Container No: S088901



Part: D5152-7

Job No: 179852

Serial No/Batch: S088901

Revision:

Inspector:

Exp Date:

Instructions: